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**D350-607-545**  
**Job Sheet 193625**



**Part No:** D350-607-545

**Job Qty:** 1 pcs

**Part Name:** AS350/AS355 Quick Release Heli-Utility-Basket™, Short, Heavy Duty Lid



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 4/17/19

**Job Tracking No:** 14390

**Due Date:** 5/17/19

**Created By:** Dara Macdonald

**Type:** SOLD

**Description:**

**Note:** IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:C 11.02.09 add to install label DD verf by:EC IPP REV:D 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:F 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:G 14.06.09 AS PER ECN14-572 DD VERF:JLM

**Ship Via:**

**Bill of Materials**

**Job Routing**

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 110   | Packaging 1 - Pick Kit | 1 pcs | 5/17/19    |          | 0.00      | 0.00    | Packaging 1 - 1       |           | MAY 07 2019 |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 3       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 4       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 5       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |             |

|                                 |       |         |           |                        |                         |
|---------------------------------|-------|---------|-----------|------------------------|-------------------------|
|                                 |       |         |           | Packaging 1 - 29       |                         |
|                                 |       |         |           | Packaging 1 - 30       |                         |
|                                 |       |         |           | Packaging 1 - 31       |                         |
|                                 |       |         |           | Packaging 1 - 32       |                         |
|                                 |       |         |           | Packaging 1 - 33       |                         |
|                                 |       |         |           | Packaging 1 - 34       |                         |
|                                 |       |         |           | Packaging 1 - 35       |                         |
|                                 |       |         |           | Packaging 1 - 36       |                         |
| 120 QC 4                        | 1 pcs | 5/17/19 | 0.00 0.00 | QC 4 - 28              | SMB 19/5/16             |
|                                 |       |         |           | QC 4 - 58              |                         |
|                                 |       |         |           | QC 4 - 69              |                         |
|                                 |       |         |           | QC 4 - 9               |                         |
|                                 |       |         |           | QC 4 - 46              |                         |
|                                 |       |         |           | QC 4 - 68              |                         |
| 130 Packaging 3-1 - Stock - B4B | 1 pcs | 5/17/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  | SMB 19/5/16             |
|                                 |       |         |           | Packaging 3 - 2 - B4B  |                         |
|                                 |       |         |           | Packaging 3 - 3 - B4B  |                         |
|                                 |       |         |           | Packaging 3 - 4 - B4B  |                         |
|                                 |       |         |           | Packaging 3 - 5 - B4B  |                         |
|                                 |       |         |           | Packaging 3 - 6 - B4B  |                         |
|                                 |       |         |           | Packaging 3 - 7 - B4B  |                         |
|                                 |       |         |           | Packaging 3 - 8 - B4B  |                         |
|                                 |       |         |           | Packaging 3 - 9 - B4B  |                         |
|                                 |       |         |           | Packaging 3 - 10 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 11 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 12 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 13 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 14 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 15 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 16 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 17 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 18 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 19 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 20 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 21 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 22 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 23 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 24 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 25 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 26 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 27 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 28 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 29 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 30 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 31 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 32 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 33 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 34 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 35 - B4B |                         |
|                                 |       |         |           | Packaging 3 - 36 - B4B |                         |
| 135 DC - 1 - B4B                | 1 pcs | 5/17/19 | 0.00 0.00 | DC - 1 - B4B           | DAS 21 9-59 MAY 22 2019 |
|                                 |       |         |           | DC - 2 - B4B           |                         |
| 140 QC 21 - FG                  | 1 pcs | 5/17/19 | 0.00 0.00 | QC 21 - FG - 21        | DAS 21 9-59 MAY 22 2019 |
|                                 |       |         |           | QC 21 - FG - 70        |                         |
|                                 |       |         |           | QC 21 - SA - 53        |                         |

Part Op 110 - (Pick Kit) \*\*\*\*Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply Descriptions: label \*\*\*\*

120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: \_\_\_\_\_) Package as per PPPD350-607-545



009642

### Job BOM

| Part / Item   | Component Name                                                                   | Quantity      | Operation                     | Container |
|---------------|----------------------------------------------------------------------------------|---------------|-------------------------------|-----------|
| AN310C4       | Nut                                                                              | 1 Ea (1 ea)   | 110-Packaging 1<br>- Pick Kit | 5143498   |
| 4-13A         | Bolt                                                                             | 6 Ea (6 ea)   | 110-Packaging 1<br>- Pick Kit | 5158578   |
| 15            | BOLT                                                                             | 1 Ea (1 ea)   | 110-Packaging 1<br>- Pick Kit | 5119859   |
|               | Lanyard                                                                          | 1 pcs (1 ea)  | 110-Packaging 1<br>- Pick Kit | 5166738   |
| 1             | Eyebolt Receiver Assembly                                                        | 1 pcs (1 ea)  | 110-Packaging 1<br>- Pick Kit | 5173094   |
|               | Placard, Max Load                                                                | 1 pcs (1 ea)  | 110-Packaging 1<br>- Pick Kit | 5097116   |
| D4            | Attachment Arm Assembly                                                          | 1 pcs (1 ea)  | 110-Packaging 1<br>- Pick Kit | 5176323   |
| D41           | Basket Fwd Hardpoint Assembly, Lower                                             | 1 pcs (1 ea)  | 110-Packaging 1<br>- Pick Kit | 5167661   |
| D4151-C       | Basket Fwd Hardpoint Assembly, Upper                                             | 1 pcs (1 ea)  | 110-Packaging 1<br>- Pick Kit | 5176324   |
| D4917-320     | Card, Max Load                                                                   | 1 pcs (1 ea)  | 110-Packaging 1<br>- Pick Kit | 5171161   |
| MS17984-C413  | Quick Release Pin                                                                | 1 pcs (1 ea)  | 110-Packaging 1<br>- Pick Kit | 5167582   |
| MS21042L4     | Nut                                                                              | 6 Ea (6 ea)   | 110-Packaging 1<br>- Pick Kit | 5158232   |
| MS24665-151   | Cotter Pin                                                                       | 1 Ea (1 ea)   | 110-Packaging 1<br>- Pick Kit | 5144955   |
| NAS1149C0463R | Washer                                                                           | 3 Ea (3 ea)   | 110-Packaging 1<br>- Pick Kit | 5124667   |
| NAS1149F0432P | Washer                                                                           | 12 Ea (12 ea) | 110-Packaging 1<br>- Pick Kit | 5167213   |
| NAS1515H4L    | Washer                                                                           | 2 Ea (2 ea)   | 110-Packaging 1<br>- Pick Kit | 5044189   |
| D4085-3       | Placard                                                                          | 1 pcs (1 ea)  | 110-Packaging 1<br>- Pick Kit | 5175041   |
| D350-607-511  | AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH | 1 pcs (1 ea)  | 120-QC 4                      | 5179333   |
| D4032-041     | Short Basket Assembly (350)                                                      | 1 pcs (1 ea)  | 120-QC 4                      | 5181388   |

### Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | AN310C4        | 1        | 85        | 0         |
|                            | AN4-13A        | 6        | 1,371     | 0         |
|                            | AN4C15         | 1        | 68        | 0         |
|                            | D2690-6        | 1        | 37        | 0         |
|                            | D3912-041      | 1        | 11        | 0         |
|                            | D4085-3        | 1        | 34        | 0         |
|                            | D4086-220      | 1        | 29        | 0         |
|                            | D4150-041      | 1        | 1         | 0         |
|                            | D4151-041      | 1        | 11        | 0         |
|                            | D4151-043      | 1        | 3         | 0         |
|                            | D4917-320      | 1        | 18        | 0         |
|                            | MS17984-C413   | 1        | 51        | 0         |
|                            | MS21042L4      | 6        | 3,861     | 0         |
|                            | MS24665-151    | 1        | 429       | 0         |
|                            | NAS1149C0463R  | 3        | 332       | 0         |
|                            | NAS1149F0432P  | 12       | 2,178     | 0         |
|                            | NAS1515H4L     | 2        | 166       | 0         |
|                            | D350-607-511   | 1        | 1         | 0         |
|                            | D4032-041      | 1        | 0         | 0         |
| 120-QC 4                   |                |          |           |           |

| Part Specifications                |
|------------------------------------|
| Specifications could not be found. |



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Container No: S181909



Part: D350-607-545

Job No: 193625

Serial No/Batch: S181909

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7, FAA STC SR002131